

6' ACADIA TABLE ASSEMBLY Page 1 of 3

Needed for assembly: drill with 11/64" bit
 T30 star bit
 small framing square
 flat surface on which to assemble table

Included in your shipment, per table:

BOARDS: FIVE, predrilled (3 for table top & 2 for seats)
 at this point.....since no two are exactly alike.....
 you may choose which you like for top and seats

BASES: THREE

SCREWS: 21 (RSS 1/8 GRK Uber Grade Screws: 5/16" x 3 1/8")
 4 (RSS 1/8 GRK Uber Grade Screws: 5/16" x 2.5")

DRILLING PROCEDURE

drill 11/64" pilot hole and insert RSS screw **ONLY HALF WAY**
 see page 3 drawing for placement of shorter screws

We have found the following order to be very helpful in keeping boards straight and upright supports truly vertical:

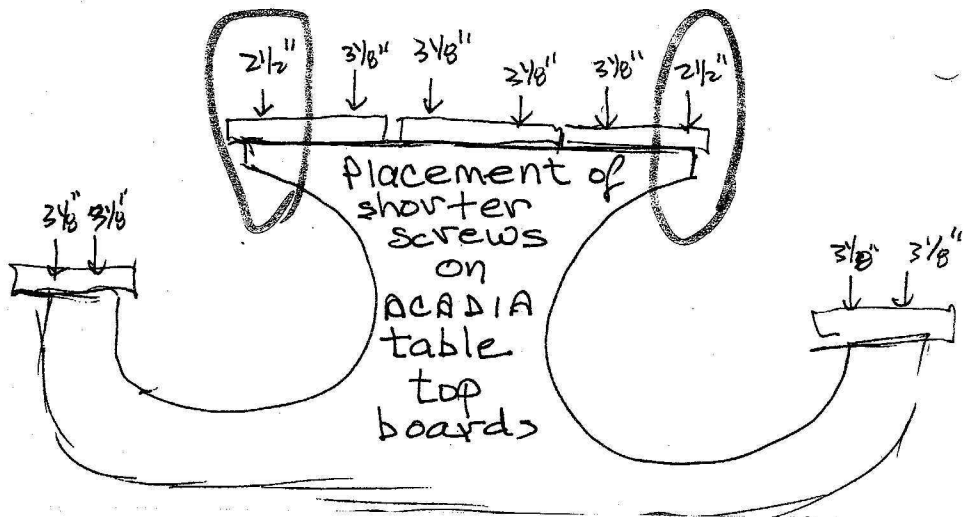
install first RSS screw on one end of board
install second RSS screw on other end of board
install third RSS screw in middle of board
finish with forth and fifth RSS screws on ends of board
tighten all five RSS screws and move onto next board

6' ACADIA TABLE ASSEMBLY Page 2 of 3**ASSEMBLY PROCEDURE**

1. Stand the three upright bases under predrilled holes - on **flat** surface. It is helpful to line the end of the supports up against edge of sidewalk line in concrete or some other reference point that assures boards will be installed perpendicular to supports.
2. Place the boards you have selected for the table top onto the vertical supports, $\frac{1}{4}$ " to $\frac{1}{2}$ " apart, line up to the pre-drilled holes. Starting with the center top board, drill pilot hole and install RSS screws as directed above.
3. Remember to only place RSS screws in half way until you have all five in place, THEN tighten screws and move on to next board.
4. After securing top, place the seat boards evenly across bases; seat boards should be centered on bases with an overhang of $1 \frac{3}{4}$ " on the front and back side. You should make sure that the supports are precisely vertical with small framing square before continuing with drilling and installation of RSS screws.
5. Anytime you wish to clean the picnic table, a mild soap solution is all you need, and maybe a brush.

Page 3 is drawing showing placement of shorter (2.5") screws

QUESTIONS: CALL US at (812) 402-4127



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